



## INSTALLATION DIRECTIONS FOR HDDEU

(For 1999-2005 Harley Davidson Deuce)

Included in this kit are the following Parts.

### **QTY Part Description**

- |   |   |
|---|---|
| 1 | Set of Quick Mounts, a left side and right side marked with #9 on the side of the bracket |
| 2 | Keys  |
| 2 | Chrome Brackets to attach to Fender   |
| 4 | 3/8" Docking Posts  |
| 4 | 3/8 x 1 1/4" Button Head Bolts  |
| 4 | 3/8" Nylon Nuts   |

### **QTY Bag Hardware (Separate Bag)**

- |   |                             |
|---|-----------------------------|
| 8 | 3/8" x 1" Button Head Bolts |
| 8 | 3/8" Nylon Nuts             |
| 8 | 3/8" Fender Washers         |

## **Installation Directions**

1. The Mounting System Must be installed Prior to beginning this installation.
2. Start on the right or exhaust side of the motorcycle, this will allow you to install the bags with proper clearance for the exhaust. Using the 3/8" Docking Post with the 3/8" bolt and 3/8" nut attach the docking post to the vacant holes on the mounting plate. Tighten down and torque to 12 ft. lbs.
3. Repeat this process on the left side of the bike.
4. Using the provided Key, unlock the Cam Lock on top of the Right Side of the Quick Mount. Hang the bracket on the docking posts. Test the removal and installation of the bracket, along with testing that the lock moves into position under the docking post. (The key cannot be removed until the bracket is locked. **Always lock the bracket to secure it to the bike before riding**).

Note: If the bracket does not fully drop into place and allows the lock to pass under the docking post, then remove the bracket from the bike and loosen the docking posts. Hang the bracket on the posts and lightly shake the bracket to align the docking posts. Retighten the posts with the bracket on the bike.

5. Hold the right-side saddlebag up against the Quick Mount hanging on the right side (it is best if you can have a 2<sup>nd</sup> person hold it up against the bracket). Adjust the position of the bag until it is in the position where you want it mounted. Check that you have at least 1 ½" clearance from the exhaust, the bag is not touching the turn signal, a passenger leg can clear the bag and the bag will not hit any axle nuts, belt guards or chain guard under compression. Take a pen or chalk and mark the edges of the Quick Mount on the back of the saddlebag.

6. Remove the Quick Mount from the Motorcycle. Place the bracket on the back of the saddlebag and align it to the marked lines. Mark the 4 mounting bolt holes on the back of the bag. Using a 3/8" drill bit, drill the 4 holes into the back of the bag.

7. Install the saddlebag to bracket using the Bag Hardware kit, 4 bolts, 4 washers and 4 nuts. **All 4 mounting points must be used.** The easiest way is to put the button head on the back of the bag and bring the bolt inside the bag with the nut and washer. We have found that putting the button head inside the bag makes it, so the bolts do not rub on belongings, but is more difficult to do. You may want to consider this method on the bottom two bolts. The bolts on the outside do not touch the bike or damage anything.

8. Attach the saddlebag and Quick Mount to the right side of the bike. Use the key to lock the bracket and remove the key. Test to be sure the saddlebags and Quick Mounts are securely locked to the bike. **Note: The Cam lock must be in the locked position and the key removed to ensure the Quick Mounts are properly installed.**

9. Repeat steps 4-8 on the left side of the bike. One additional step is when placing the saddlebag against the bracket look from behind the bike to be sure both saddlebags are level in height and position.

## IMPORTANT

There are no express warranties provided by the manufacturer, distributor, or retailer for Quick Mounts. The implied warranty does not extend to defects resulting from modifications, alterations, physical abuse, or misuse of the Quick Mounts in a manner that contradicts the provided instructions. If the Quick Mounts are not installed or used according to the accompanying instructions, all warranties, whether express or implied, will become null and void. In such a case, the manufacturer, distributor, and retailer will not be liable for any damages resulting from the use of the product.

**For further information on the Quick Mounts and installation videos, scan the QR code below.**



**KEY CODE NUMBER** \_\_\_\_\_

Save this number.

For product support please contact The Leatherworks, Inc. 888-265-9650.  
Do not return the product without Return Authorization.

## **Installation Directions for Deuce Mounting Hardware**

1. Remove the fender rail cover on the right side of the Deuce. To do this begin with the Allen Bolts on the front of the rail, marked A & B on the illustration. Remove Bolt A and loosen Bolt B, leave Bolt B on at this time. Then Remove Bolt C and then Bolt D. These bolts are under the rail and do go through the fender and need to be removed when the rail has been loosened. Hold the fender rail securely and remove Bolt B. The rail is now off the fender, but the turn signal wires are still attached to the motorcycle. Do Not allow the fender to dangle or hang loose. All these bolts will be reused.
2. You will see a Bolt on the fender, that was sitting behind the fender rail, remove that bolt.
3. The mounting bracket will now sit between the fender and the fender rail. Be sure to put the right side on the right side and left onto the left.
4. Pull the turn signal wires through the slot and into the hole as marked on the illustration. Reinstall the bolt in step 2 through the plate and into the fender. Leave this bolt slightly loose while aligning the Bolt Hole C with the fender hole. When you have the holes aligned tighten the Bolt to Factory Specifications.
5. Now reinstall the fender rail by holding the rail up to the fender. Install bolts A & B and do not tighten. Install Bolt C do not tighten. Install Bolt D. Now tighten all bolts to Factory Specifications.
6. Repeat the above steps on the left side.
7. Now install the Easy Brackets.



**BOLT TO  
HOLE D**

**BOLT BEHIND  
FENDER RAIL  
GOES HERE**

**BOLT TO  
HOLE C**



**TURN SIGNAL  
WIRE HERE**

**MOUNTING  
PLATE WILL SIT  
BELOW THE  
FENDER RAIL**