



INSTALLATION DIRECTIONS FOR BMW R18

(For 2020 to present BMW R18 with no backrest)

Included in this kit are the following Parts.

QTY **Parts Description**

- 1 Set of Quick Mounts, a left side and right side marked with #14 on the side of the bracket
- 2 Keys
- 4 8MM Docking Posts (there are 2 versions in this kit)
- 4 8MM x 40 Socket Head Bolts

QTY **Hardware** (Separate Bag)

- 8 3/8" x 1" Button Head Bolts
- 8 3/8" Nylon Nuts
- 8 3/8" Fender Washers

Installation Directions

1. Start on the right or exhaust side of the motorcycle, this will allow you to install the bags with proper clearance to the exhaust. Locate the two holes 6 1/4" apart. Remove the front bolt from the right side of the fender and set that bolt aside. You will reuse the rubber grommet and spacer. (Remove only 1 bolt at a time to prevent movement of the fender hardware) Attach the Shorter 8MM docking post with the 8MM bolt through the fender. Tighten down.
2. Repeat step 1 on the rear hole 6 1/4" back and attach the Longer 8MM Docking Post with the 8MM Bolt to the rear hole on the fender. Torque both docking mounts to Factory Specifications.
3. Repeat this process on the left side of the bike.
4. Using the provided Key, unlock the Cam Lock on top of the Right Side of the Quick Mount. Hang the bracket on the docking posts. Test the removal and installation of the bracket, along with testing that the lock moves into position under the docking post. (The key cannot be removed until the bracket is locked. **Always lock the bracket to secure it to the bike before riding.**)
Note: If the bracket does not fully drop into place and allows the lock to pass under the docking post, then remove the bracket from the bike and loosen the docking posts. Hang the bracket on the posts and lightly shake the bracket to align the docking posts. Retighten the posts with the bracket on the bike.
5. Hold the right-side saddlebag up against the Quick Mount hanging on the right side (it is best if you can have a 2nd person hold it up against the bracket). Adjust the position of the bag until it is in the position where you want it mounted. Check that you have at least 1 1/2" clearance from the exhaust, the bag is not touching the turn signal, a passenger leg can clear the bag and the

bag will not hit any axle nuts, belt guards or chain guard under compression. Take a pen or chalk and mark the edges of the Quick Mount on the back of the saddlebag.

6. Remove the Quick Mount from the Motorcycle. Place the bracket on the back of the saddlebag and align it to the marked lines. Mark the 4 mounting bolt holes on the back of the bag. Using a 3/8" drill bit, drill the 4 holes into the back of the bag.

7. Install the saddlebag to bracket using the Bag Hardware kit, 4 bolts, 4 washers and 4 nuts. **All 4 mounting points must be used.** The easiest way is to put the button head on the back of the bag and bring the bolt inside the bag with the nut and washer. We have found that putting the button head inside the bag makes it, so the bolts do not rub on belongings, but is more difficult to do. You may want to consider this method on the bottom two bolts. The bolts on the outside do not touch the bike or damage anything.

8. Attach the saddlebag and Quick Mount to the right side of the bike. Use the key to lock the bracket and remove the key. Test to be sure the saddlebags and Quick Mounts are securely locked to the bike. **Note: The Cam lock must be in the locked position and the key removed to ensure the Quick Mounts are properly installed.**

9. Repeat steps 4-8 on the left side of the bike. One additional step is when placing the saddlebag against the bracket look from behind the bike to be sure both saddlebags are level in height and position.

IMPORTANT

There are no express warranties provided by the manufacturer, distributor, or retailer for Quick Mounts. The implied warranty does not extend to defects resulting from modifications, alterations, physical abuse, or misuse of the Quick Mounts in a manner that contradicts the provided instructions. If the Quick Mounts are not installed or used according to the accompanying instructions, all warranties, whether express or implied, will become null and void. In such a case, the manufacturer, distributor, and retailer will not be liable for any damages resulting from the use of the product.

For further information on the Quick Mounts and installation videos, scan the QR code below.



For product support please contact The Leatherworks, Inc. 888-265-9650.
Do not return the product without Return Authorization